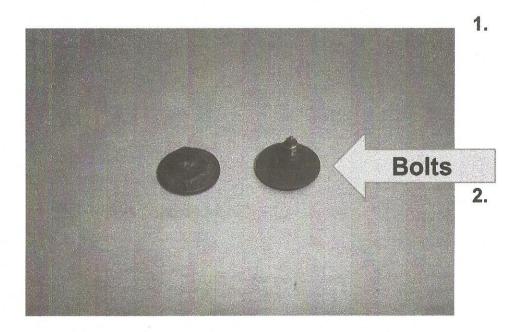
Instructions for VPN 711 (page 1)

3.





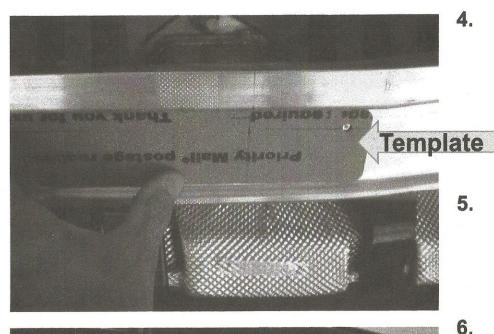
Jack up one rear wheel at a time to gain wheel gap clearance. Remove three 10mm head plastic nuts from each side and one 8mm head screw from each side of the inner rear bumper fender liner. Pull each side of the rear fender liners back over the wheel to gain access to the fender flair's clips. Remove the fender flair's clips that are visible from the wheel wells.

Remove the tail light chrome trim rings to access the three t25 torx head bolts on each tail light. Use a small plastic pry tool to pry off the trim rings. They will pop off the tail lights. Work your way around the tail light releasing the clips. Remove both taillights from the body, this is a little tricky because they have a press clip on the lower corner of the light. Remove one of the t25 torx bolt from each bumper side just below each tail light. Release the fender flair's clips and pull out both left and right plastic fender flairs to access the outer t25 torx bolt. You can put a paper cup between the body and the flair to hold it out for easy access to the clips and bolts. (Paper cup shown by arrow).

Remove the nine 8mm head screws from the lower bumper's edge. Lift the bumper cover off with a helper and disconnect any fog light wires if needed.

Instructions for VPN 711 (page 2)

7.

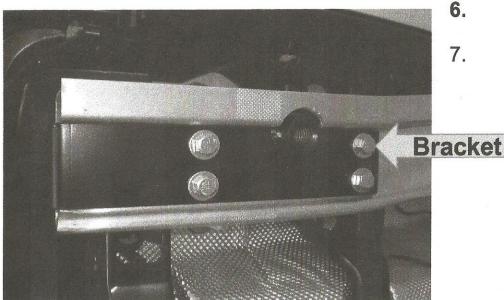




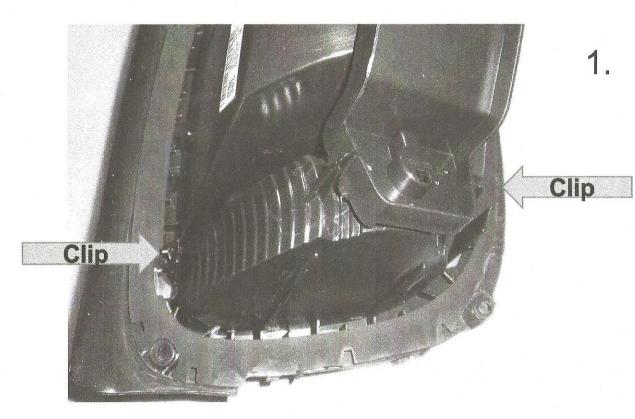
After drilling all five holes, check the fitment of the VCP bracket and make sure the inner edge of the bracket is against the aluminum bumper support as shown in the lower picture. Tighten all four bolts and torque to 25 ft lbs.

Reinstall the bumper cover in reversal of disassembly.

Contact www.vcparts@hotmail.com with any questions.

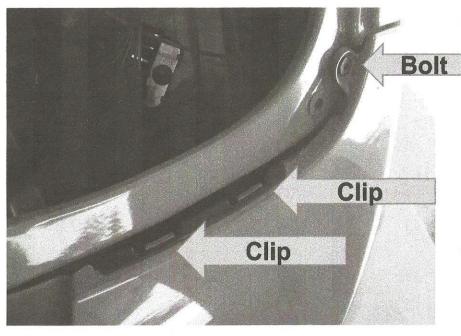


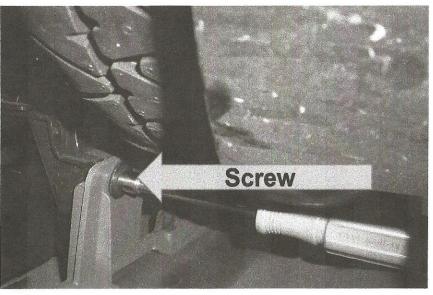
VPN 711 Taillight Clips



After removing the tail light chrome trim rings and the three T25 Torx head bolts from each light. The light is still held in place by the two clips shown in the picture. You will need to remove the two interior covers to access these clips. Unplug the taillight and remove them from your Mini.

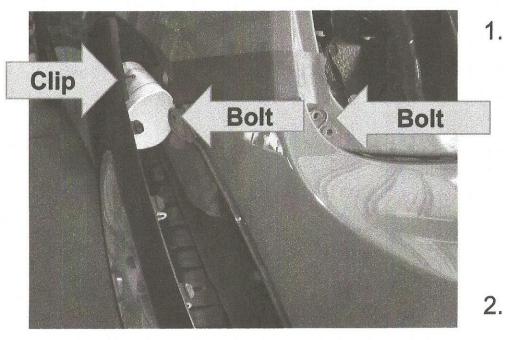
VPN 711 Bumper clip removal

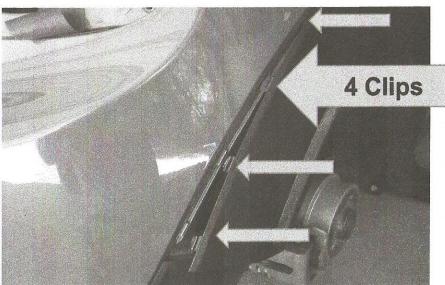




- 1. Two small clips per side hold the bumper cover in place below each taillight. Two additional ones toward the center.
- 2. Some models have one extra screw in the bumper cover pan that is not visible. On NON S cooper models it is behind the spare tire. An 8MM socket driver works great to remove this screw.

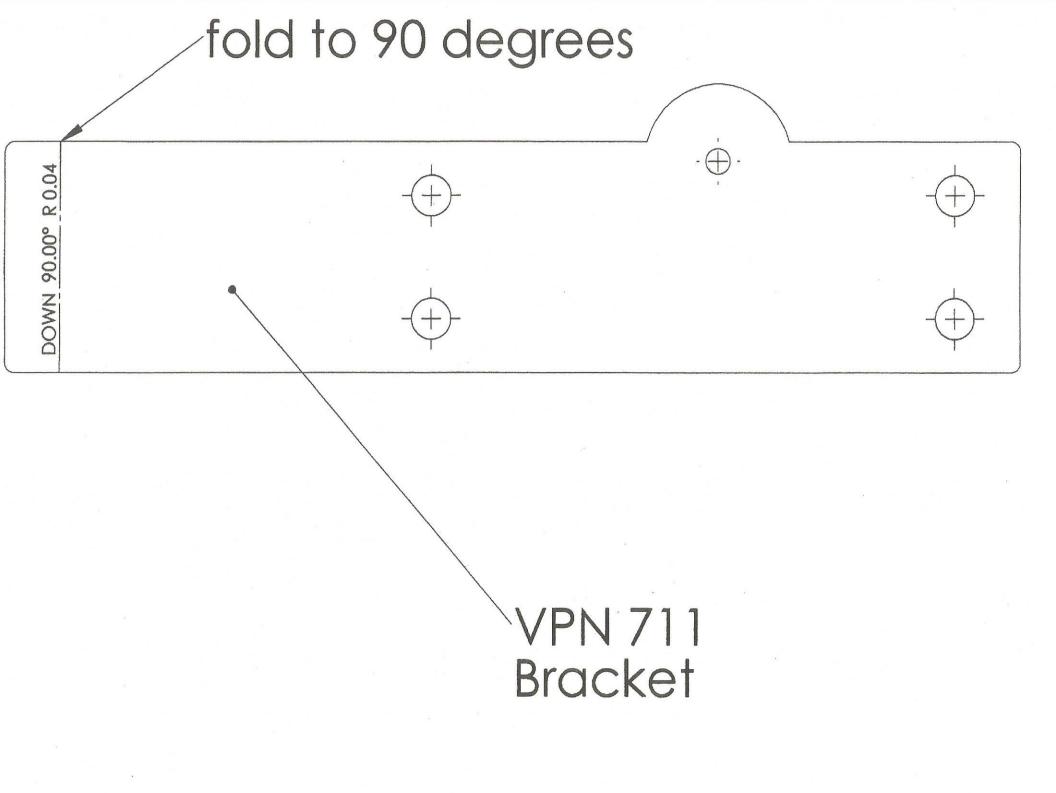
VPN 711 Fender flair removal





Two small bolts hold the bumper cover in place on each corner of your Mini. Shown in the first picture. Remove them with a T25 Torx. One Dixie cup shown holding the fender flair away from the body. Blue masking tape applied to protect the paint during bumper removal.

Each fender flair has four clips in to the bumper cover. Shown in the lower picture. Three additional clips need to be popped out per side. Two in to the plastic bumper backing and one in to the steel body



VPN 711 SS ROD INSTALL



Read Instructions first before install

- 1. Remove the two plastic tow hook covers to access the threads by pushing in on the arrow and then pull out on the cover. Remove them from the rear bumper and place them in your glove box for safe keeping.
- rods. The longer rod is for the stock tow hook threads. The shorter one is for the VCP bracket. Place a generous amount of Anti-Seize grease on each rod (On the threads) Use a Phillips head screw driver placed through the end hole to tighten each rod.
- 3. We recommend the Yakima Raptor bike rack part # 02093
- 4. <u>Contact us</u> at <u>vcparts@hotmail.com</u> for tech help.